



## Plant List

### C.N.C. Machining

Hurco VMX30 Vertical Machining Center	750 X 500 X 500 machining area, 24 tool auto tool changer, thru tool coolant, rigid tapping, and 10,000RPM spindle
XYZ 1060HS	20HP SPINDLE 1200 x 800 mm TABLE 1020 x 610 x 620 mm
TRAVEL 12000 RPM SPINDLE	24 tool auto tool changer, thru tool coolant & high speed rigid tapping

### C.N.C. Turning

Doosan Puma TT1800SY	66MM Capacity Twin Spindle, Twin Turret with 48 turret positions, Driven Tooling, C axis, Y axis & FMB 4m auto bar feeder
Miyano BNJ42SY	42MM Capacity Twin Spindle, Twin Turret with 18 turret positions, Driven Tooling, C axis, Y axis & FMB auto bar feeder
Star SR32J Sliding head Lathe	32MM capacity Twin Spindle, Twin Platen Design 300MM stroke, Driven Tooling, C axis, Y axis, Slotting Attachments & fmb auto bar feeder
Star SR20R sliding Head Lathe	20MM capacity Twin Spindle, Twin Platen Design 200MM stroke, Driven Tooling, C axis, Y axis, Slotting Attachments & fmb auto bar feeder
Takisawa TC20	2" Bar Capacity 8" Chucking Capacity with hydrofeed auto bar feeder



### CAM Autos

A variety of machines up to 1" Dia

#### 2nd Opp, Turning

Colchester Student 1800 Centre lather 6"x40" centres  
3 Capstan Lathes Up to 36mm bar capacity

#### Milling

Kondia Turret Mill 42"x9" bed  
Adcock & Shipley 1esj Horizontal spindle auto cycle mills

#### Drilling

10 Drilling Machines Up to 32 diameter, 2 with multi drilling heads.  
Meddings 4 spindle drill

#### Tapping

4 Tapping Machines 12mm capacity  
Huller No.5 Controlled pitch tapper 36mm capacity  
Huller No.1 Controlled pitch tapper 6mm capacity

#### Sawing

Kasto Automatic Power Saw 200mm capacity

#### Grinding

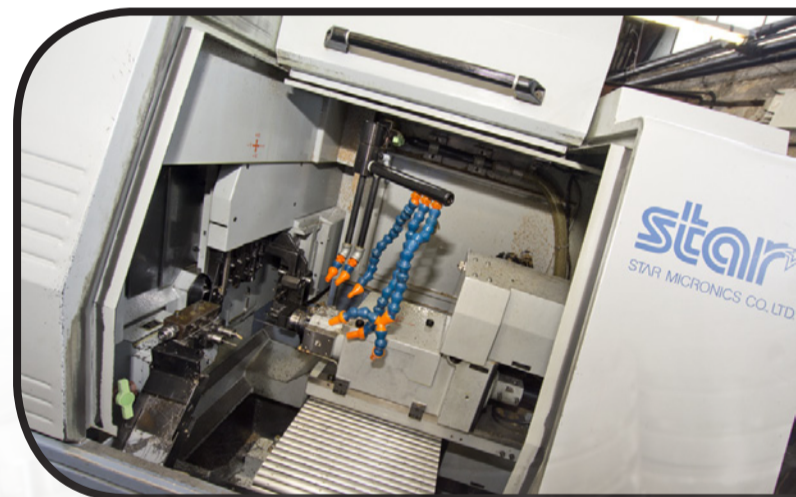
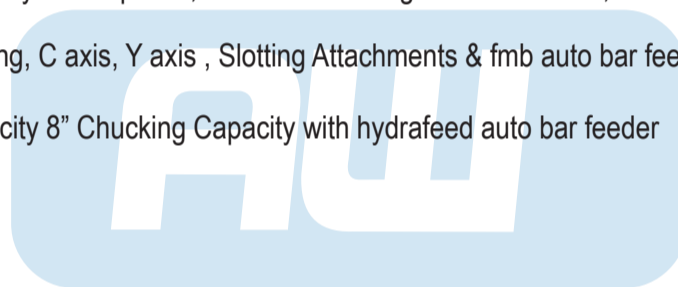
Jung 18"x6" Surface Grinder  
Jones & Shipman 1310 Universal Grinder 8"x18" capacity

#### Barrelling

2 Automatic Barrelling Machines

#### Punching

2 Flypresses



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